




## Dies HSS

*M / MF / UNC / UNF / BSW / BSF / G(BSPF) / BA*




	Standard	Type	Material	List-No.	Size	Surface	Page
	Circular Solid Dies/Gun Nose DIN 223	M	HSS	64000	M3 - M24 MF5 - MF30	P0	113
		MF		64010			
	Circular Split Dies, Adjustable BS 1127	M	HSS	64100	M1 - M39 MF3 - MF32	P0	114
		MF		64110			115
		UNC		64120	UNC No.1 - 1 1/2 UNF No.0 - 1 1/2	P0	115
		UNF		64130			116
		BSW		64140	BSW 1/16 - 1 1/2 BSF 3/16 - 1 1/2	P0	116
		BSF		64150			117
		G(BSPF)		64160	G 1/8 - 2	P0	117
		BA		64170	BA 16 - 0	P0	118
		NPT		64190	NPT 1/8-2	P0	118

## Hexagon Dienuts HSS


*M / MF / UNC / UNF / BSW / BSF / BSPF(G) / NPT*

	Standard	Type	Material	List-No.	Size	Surface	Page
	BS 1127	M	HSS	64400	M3 - M42 MF3 - MF42	P0	119
		MF		64410			
		UNC	HSS	64420	UNC No.8 - 2 UNF No.8 - 1 1/2	P0	120
		UNF		64430			
		BSW	HSS	64440	BSW 1/8 - 2 BSF 3/16 - 1 3/4	P0	121
		BSF		64450			
		BSPF (G)	HSS	64460	G 1/8 - 1 1/2	P0	122
		NPT	HSS	64490	NPT 1/8 - 2	P0	122

## Tooling

	Standard	Type	Material	List-No.	Size	Surface	Page
	Tapwrench Ratchet	T-Type		69833	M 3 - M 12		123
		Small Large		69823 69843	M 3 - M 12 M 3 - M 60		123
	Distock	Split		69403	13/16 - 4		123
		Solid		69413	20 - 55		123

## Combination Sets Taps and Dies

	No. of Tools	Range	Unit	List-No	Page
	12	M2 - M6	1	6960037	124
	31	M6 - M24	1	6960042	124
	23	UNC 1/4 - UNC 1	1	6960023	124
	23	UNF 1/4 - UNF 1	1	6960026	124